

Date: Tuesday, 14/10/2008 9:16:05 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: ANGLE BRACE ASSEMBLY
Job Number	: 42551		
Estimate Number	: 13326		
P.O. Number	:	Part Number	: D3783045
This Issue	: 14/10/2008 S.O. No. :	Drawing Number	: D3783 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 40876	Material	:
Written By	:	Due Date	: 21/10/2008 Qty: 8 Um: Each
Checked & Approved By	: <u>mf 08-10-14</u>		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D37695	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Tube  
 batch: B41385

3.0	D37651	Clevis
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)  
 Clevis  
 batch: B40971

4.0	AN513A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)  
 Bolt  
 batch: M 108167

5.0	AN960JD516	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)  
 Washer  
 batch: M 109059  
 or (NAS1149D0568J) batch: \_\_\_\_\_

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Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 42551

Part Number: D3783045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

batch: M102161

08/10/15

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

08/10/15

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/10/15

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST255

08/10/16

10.0

QC21

FINAL INSPECTION/W/O RELEASE



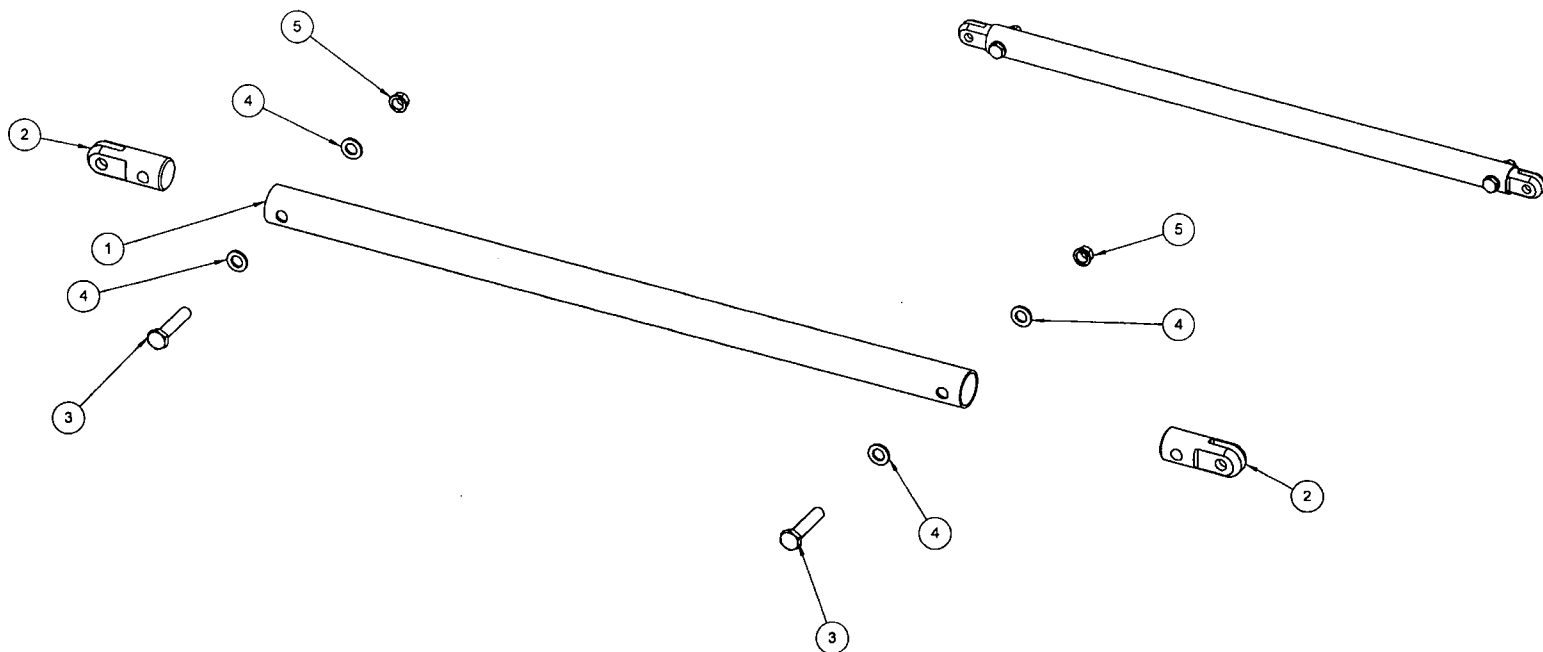
Comment: FINAL INSPECTION/W/O RELEASE

08/10/17

Job Completion



MF 08-10-16



**D3783-045 ANGLE BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

**RELEASED**  
08-06-14

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

# 4 255,

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D3783</b>	REV. A
MFG. APPR.	HS	TITLE <b>BRACE ASSEMBLY</b>	SHEET 3 OF 3
APPROVED	HS	SCALE	NTS
DE APPR.	HS	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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